

Date: Friday, 04/04/2008 7:44:11 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MOUNTING PLATE
Job Number : 38319	
Estimate Number : 10598	
P.O. Number :	Part Number : D2482
This Issue : 04/04/2008 S.O. No. :	Drawing Number : D2482 REV A1
Prsht Rev. : NC	Project Number : N/A
First Issue : 02/04/2008 Type : PURCHASED PARTS	Drawing Revision : A1
Previous Run :	Material :
Written By : <u>08.04.04.</u>	Due Date : 14/04/2008 Qty: 20 Um: Each
Checked & Approved By :	
Comment : Est. B 05.07.07 Now purchased K/J/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S16GA	304/316 .063 Sheet
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Comment: Qty.: 0.0200 sf(s)/Unit Total : 0.4000 sf(s)
 304/316 .063 Sheet
 Batch: 167513 B 8-4-4

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D2482
 Dwg Rev: A1
 Prog Rev: A1

B 8-4-4

49

2-Deburr if necessary

08/04/07 49

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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B 8-4-4

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

08/04/07 49 counters

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 34

8/4/7

SP

49x

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING PLATE

Job Number: 38319

Part Number: D2482

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/08
AJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

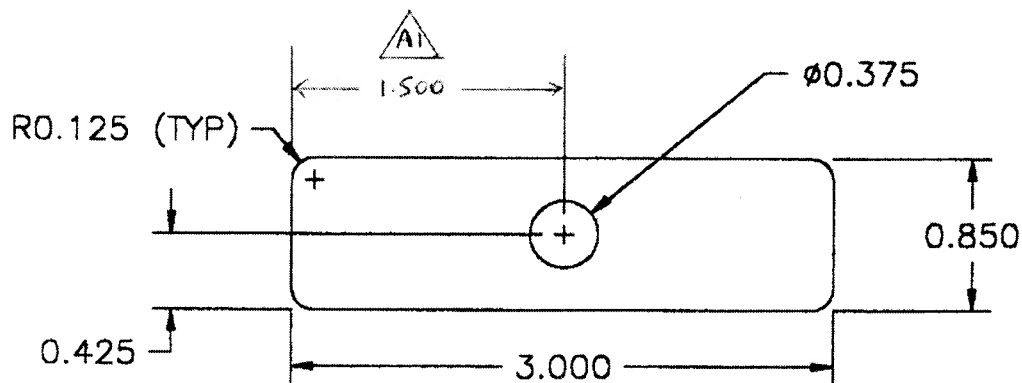


u 08-04-07



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	MIKE M	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2482	SHEET 1 OF 1
DATE	TITLE		SCALE
96:05:14	MOUNTING PLATE		1:1
AI	#1P 02.04.30	ADD 1.500 DIMENSION AND NOTES 2 + 3	

RELEASED
96/10/02 DS



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NO. 3837

NOTES:

- 1) MATERIAL: 304/316 SS 0.063 THICK
- 2) TOLERANCES FOR DART ARE 0.12 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS IN INCHES

